

OCT 21 1994

B/L: 554.50, 554.75
SYS: TACAN**Critical Item:** AC Power Cable Assembly (2 items Total, one per site)**Find Number:** W16**Criticality Category:** 1

SAA No:	29CL01-030	System/Area:	TACAN/TALS
NASA		PMN/	U72-1317-01/
Part No:	None	Name:	AC Power Cable Assembly
Mfg/	E-System/	Drawing/	T.O. 31R4-2TRN26-2/
Part No:	004029-03	Sheet No:	3-38

Function: Provides electrical connection between the UPS and power supply Unit 11.**Critical Failure Mode/Failure Mode No:**

- 1) Fail open/29CL01-030.019
- 2) Fail short/29CL01-030.020

Failure Cause:

- 1) Metal fatigue
- 2) Insulation deterioration

Failure Effect: Loss of power to power supply Unit 11 resulting in loss of control transfer, system monitoring antenna control capabilities and loss of azimuth and ID to the Orbiter. Each failure could cause loss of life and/or vehicle. Failure is detected by audible alarm. Time to effect is immediate from 250 nautical miles to 20 nautical miles.

ACCEPTANCE RATIONALE

Design:

- All cables are housed in an environmentally controlled enclosure to prevent premature cable failure due to heat and corrosion.
- Cable consists of teflon coated 12 AWG copper wire and soldered pin connection. Cable estimated load is 5 amps. Current rating for 12 AWG wire is 55 amps.
- Connectors are potted and clamp assembled to minimize single wire/pin stress, which could result in a cable failure.

*Attachment
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- Once installed, these cables remain installed and are not disturbed during normal operation. This will reduce the potential for a failure occurring during operational use.
- The TACAN AN/TRN-26 is a portable Inertial air navigation system designed for use at remote landing sites and forward operating areas by the US Air Force.

Test:

- TACAN activation is required T-3 hours before the start of Ground Launch Sequence. This activation will provide assurance that the system is functioning as required.
- OMRS File VI requires a system validation test prior to each use of TACAN for Orbiter Landing.
- NSTS 07700, Vol. X, requires an annual validation test that verifies proper reception of signal by in flight aircraft to determine ground interference and system alignment quality.

Inspection:

- Prior to TACAN activation a pre-operation checkout (inspection) is performed per OMI Z3109-A.

Failure History:

- Current data on test failures, unexplained anomalies and other failures experienced during ground processing activity can be found in PRACA database. The PRACA database was researched and no failure data was found on this component in the critical failure mode.
- The GIDEP failure data interchange system was researched and no failure data on this component was found.

Operational Use:

- Correcting Action:**

There is no action which can be taken to mitigate the failure effect.

- Timeframe:**

Since no correcting action is available, timeframe does not apply.

Attachment
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